



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3719-041

Job Sheet 168878



Part No: D3719-041

Job Qty: 8 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 12/3/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Babcock Mission Critical Services Onshore Ltd (CBOND01)

Gloucestershire Airport, Hq Logistics Department, Gloucestershire Cheltenham, , GL51 6SP United Kingdom
ph:011 44 1452 716317

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	12/1/17	12/1/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	8 pcs	12/1/17	12/1/17	0.00	1.06	Waterjet1		SC
110	QC	8 pcs	12/1/17	12/1/17	0.00	0.00	QC2		SC
120	QC	8 pcs	12/1/17	12/1/17	0.00	0.00	QC8		38
130	Large Fab	8 pcs	12/2/17	12/2/17	0.00	10.26	Large Fab 1		OK 12/12/13
140	QC	8 pcs	12/2/17	12/2/17	0.00	0.00	QC9		EL
150	QC	8 pcs	12/2/17	12/2/17	0.00	0.00	QC5		BA 7-12-OK
160	Powdercoat	8 pcs	12/3/17	12/3/17	0.00	0.21	Powdercoat3		38
170	QC	8 pcs	12/3/17	12/3/17	0.00	0.00	QC3		14 DEC 2 2017
180	Packaging	8 pcs	12/3/17	12/3/17	0.00	0.00	Packaging3	57/80	AT
190	QC21-SA	8 Ea	12/3/17	12/3/17	0.00	0.00	QC21		DAS 21

M136.570 START: 9:05 O.V.T: 320° FINISH: 9:35

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	5	131	0	0
130-Large Fab	D3009-3	32	12	0	0

502845

Part Specifications

Specifications could not be found.

Plex 11/23/17 3:17 PM dart.lacelle.linda

DART
AEROSPACE
S019454



Wearplate Assembly

PART NO: D3719-041

Revision: Start up Operation

Operation:

Change No:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/10/17
Job No: 168878

DQA: _____ Date: _____



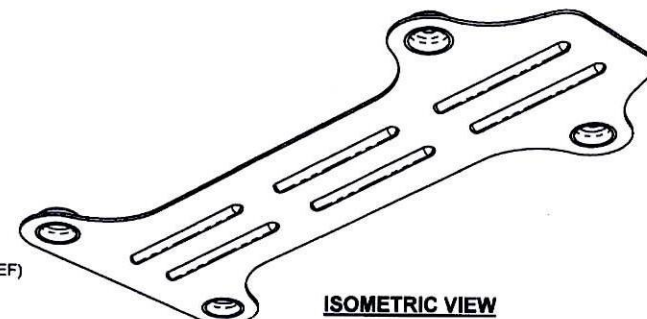
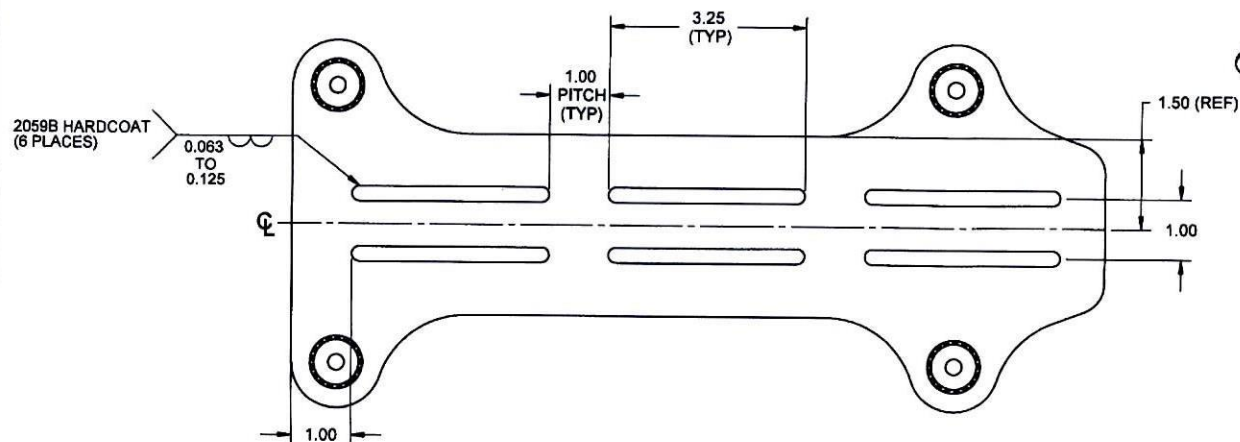
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

PARTS LIST FOR D3719-041 WEARPLATE:		
QTY.	PART NUMBER	DESCRIPTION
1	D3719-1	WEARPLATE
4	D3009-3	CUP



D3719-041 WEARPLATE

STOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "GREY SANDEXT" (4.3.5.6) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3719-041" & B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 1.11 lbs
 - 8) PART IS SYMMETRIC ABOUT CENTERLINE
 - 9) WELD PER DART QSI 004

WITHOUT NOTICE
WORK ORDER
NO. 168 878
DAS
30
9-89

NOV 24 2017

RELEASED
05-01-07

A	NEW ISSUE	CP	07.12.12
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.12.12		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. D3719
TITLE WEARPLATE
REV. A
SHEET 1 OF 2
SCALE 1:2

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DQA: _____ Date: _____

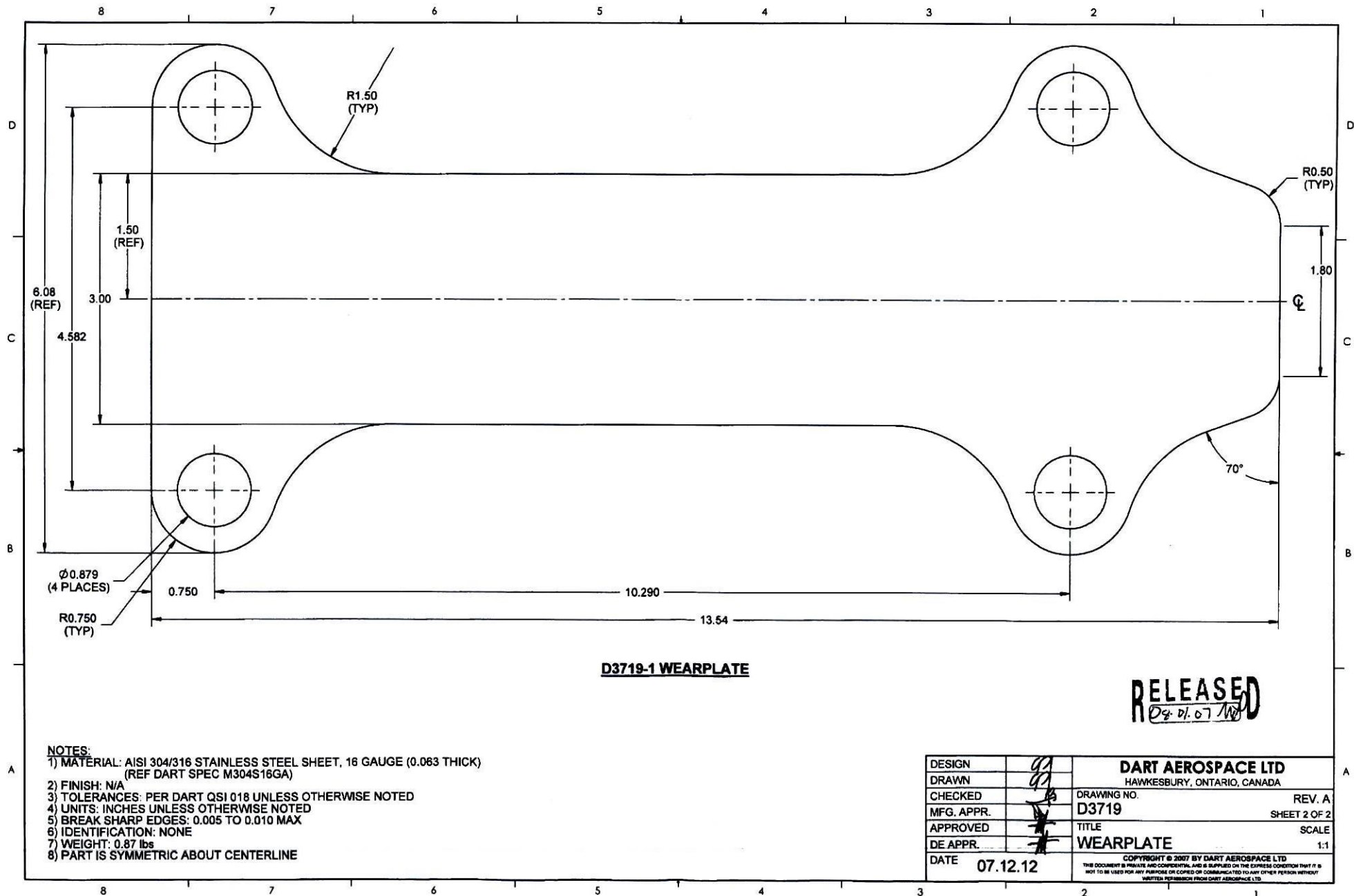


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		OTHER : _____							



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3719-041 Revision: Wearplate Assembly														
190	QC21-SA	S019454	168878	8 Ea	0	S019454	ST186	Bin	Stock	12/10/2017	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Part Number: M304S16GA Revision: 304/316 Sheet .063														
100	Receive sf	S019453	168878	0 sf	0		MAT010		Stock	12/10/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		8	0									

Plex 1/8/2018 2:41 PM Dart.Boucher.Sylvie

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